

Date: Thursday, 2/14/2008 2:21:09 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	BUSHING	
Job Number	37453		Part Number	D2652	
Estimate Number	10725		Drawing Number	D2652 REV A	
P.O. Number	:		Project Number	N/A	
This Issue	2/14/2008	S.O. No. :	Drawing Revision	A	
Prsht Rev.	NC		Material	:	
First Issue	11	Type : MACHINED PARTS	Due Date	3/15/2008	Qty: 260 Um: Each
Previous Run	37366				
Written By	:				
Checked & Approved By	HJ 080214				
Comment	Est Rev:B 02.06.13 Now machined in house.		NG		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:	
1.0	M303R0500	303 Round Bar 0.500"	
Comment: Qty.: 0.0578 f(s)/Unit Total: 11.5500 (15) Material: 303 ss .500" Round Bar (M303R0500) Batch: M107 021 (10.0) 264 08/02/17			
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	
Comment: 1-TURN AS PER FOLIO FA250 & DWG D2652 FOLIO REV: A 264 DWG REV: A 2-DEBURR AS REQUIRED 08/02/17			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
Comment: INSPECT PARTS AS THEY COME OFF MACHINE 264 08/02/17			
4.0	QC8	SECOND CHECK	
Comment: SECOND CHECK 264 08-02-08			
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST40 AS 08/02/19 x264			

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 08/02/22
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: BUSHING

Job Number: 37453

Part Number: D2652

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



264

08/02/20

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



2008/2/19

264

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	37453
Description: Bushing	Part Number:	D2652
Inspection Dwg: D2652	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

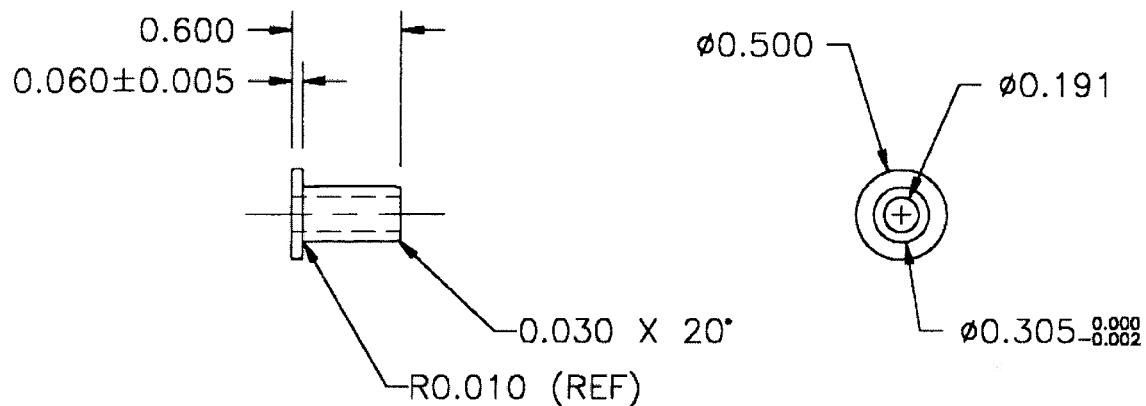
X First Article Prototype

Measured by: <u>J.A./mk</u>	Audited by: <u>SC</u>	Prototype Approval:	N/A
Date: <u>08/02/17</u>	Date: <u>08.02.17</u>	Date:	

Rev	Date	Change	Revised by	Approved
A	03.12.12	New Issue	KJ/RF	++

DART

DESIGN <i>MM</i>	DRAWN BY <i>MM</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>B</i>	APPROVED <i>MM</i>	DRAWING NO. D2652	REV. A SHEET 1 OF 1
DATE 97/03/25		TITLE BUSHING	SCALE 1:1

RELEASED
97/04/25 DS

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *37453*

MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED